

Certificate of Conformance

Alloy: 309L

Specification: AWS A5.9 ER309L

Chemical Composition Limits

Carbon (C)	0.03	Nickel (Ni)	12.0-14.0
Chromium (Cr)	23.0-25.0	Phosphorus (P)	0.03
Copper (Cu)	0.30	Silicon (Si)	0.30-0.65
Manganese (Mn)	1.0-2.5	Sulfur (S)	0.02
Molybdenum (Mo)	0.30		

Single values are maximum unless otherwise specified.

Weldcote Metals certifies that the above chemical test results are correct and conform to the AWS specification stated as contained in the records of the company. This document represents the typical attributes of the product.

Signature